

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SAFETY DATA SHEET

INTERGARD 7500 Aluminium

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : INTERGARD 7500 Aluminium
SDS code : KUA752

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Professional use Industrial use
Uses advised against
Consumer use

Product use : Two component coating for interior and exterior use.

1.3 Details of the supplier of the safety data sheet

International Paint Ltd. Stoneygate Lane Felling Gateshead Tyne and Wear NE10 0JY UK Tel: +44 (0)191 469 6111 Fax: +44 (0)191 438 3711	International Färg AB Holmedalen 3 Aspereds Industriområde SE-424 22 Angered Sweden Tel: +46 (0) 31 928500 Fax: +46 (0) 31 928530
--	---

e-mail address of person responsible for this SDS : sdsfellinguk@akzonobel.com

1.4 Emergency telephone number

National advisory body/Poison Center

Telephone number : +44 (0)344 892 0111

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226
Skin Irrit. 2, H315
Eye Irrit. 2, H319
Skin Sens. 1, H317
Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.
See Section 16 for the full text of the H statements declared above.

Date of issue/Date of revision : 19-1-2026

Version : 5

Date of previous issue : 12-6-2025

1/21

AkzoNobel

SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms	:  
Signal word	: Warning
Hazard statements	: H226 - Flammable liquid and vapor. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: P280 - Wear protective gloves. Wear eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P273 - Avoid release to the environment. P261 - Avoid breathing vapor. P264 - Wash hands thoroughly after handling.
Response	: P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	: P403 + P235 - Store in a well-ventilated place. Keep cool.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national or international regulations.
Hazardous ingredients	: 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with fatty acids, C18-unsatd., dimers reaction product: bisphenol-A-(epichlorhydrin); epoxy resin Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane 1,3-bis[12-hydroxy-octadecamide-N-methylene]-benzene
Supplemental label elements	: Contains epoxy constituents. May produce an allergic reaction.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.
Special packaging requirements	
Containers to be fitted with child-resistant fastenings	: Not applicable.
Tactile warning of danger	: Not applicable.
2.3 Other hazards	
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

SECTION 2: Hazards identification

Other hazards which do not result in classification : None known.

The mixture may be a skin sensitizer. It may also be a skin irritant and repeated contact may increase this effect.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
2,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with fatty acids, C18-unsatd., dimers	REACH #: Polymer EC: 500-180-5 CAS: 67989-52-0	≥20 - ≤25	Skin Sens. 1, H317	-	[1]
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	REACH #: 01-2119456619-26 EC: 216-823-5 CAS: 1675-54-3	≥10 - ≤15	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	Skin Irrit. 2, H315: C ≥ 5% Eye Irrit. 2, H319: C ≥ 5%	[1]
Reaction mass of ethylbenzene and xylene	REACH #: 01-2119488216-32 EC: 905-588-0	<10	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1100 mg/kg ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1] [2]
Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane	EC: 500-210-7 CAS: 68413-24-1	≤10	Skin Sens. 1, H317	-	[1]
Aluminium powder (stabilized)	REACH #: 01-2119529243-45 EC: 231-072-3 CAS: 7429-90-5 Index: 013-002-00-1	≤5	Flam. Sol. 1, H228 Water-react. 2, H261	-	[1]
Solvent naphtha (petroleum), light arom.	REACH #: 01-2119455851-35 EC: 918-668-5 CAS: 128601-23-0	≤2.6	Flam. Liq. 3, H226 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	-	[1]
butan-1-ol	REACH #: 01-2119484630-38 EC: 200-751-6 CAS: 71-36-3 Index: 603-004-00-6	≤2	Flam. Liq. 3, H226 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	ATE [Oral] = 500 mg/kg	[1]

SECTION 3: Composition/information on ingredients

1,3-bis[12-hydroxy-octadecamide-N-methylene]-benzene	REACH #: 01-0000016979-49 EC: 423-300-7 Index: 616-198-00-2	<1	Skin Sens. 1, H317 Aquatic Chronic 4, H413	-	[1]
n-butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≤0.3	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	-	[1] [2]
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6	≤0.3	Flam. Liq. 3, H226 STOT SE 3, H336 See Section 16 for the full text of the H statements declared above.	-	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a physical, health or environmental hazard
- [2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses if easy to do. Get medical attention.
- Inhalation** : Get medical attention if adverse health effects persist or are severe. If necessary, call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Get medical attention if adverse health effects persist or are severe. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if irritation occurs.
- Ingestion** : Get medical attention if adverse health effects persist or are severe. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

SECTION 4: First aid measures

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
sulfur oxides
halogenated compounds
metal oxide/oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance.

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

SECTION 7: Handling and storage

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonne	50000 tonne

7.3 Specific end use(s)

Recommendations : Not available.
Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
Reaction mass of ethylbenzene and xylene	EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-, p- or mixed isomers] Absorbed through skin STEL: 441 mg/m³ 15 minutes. TWA: 50 ppm 8 hours. TWA: 220 mg/m³ 8 hours. STEL: 100 ppm 15 minutes.
butan-1-ol	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin STEL: 154 mg/m³ 15 minutes. STEL: 50 ppm 15 minutes.
n-butyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020). STEL: 966 mg/m³ 15 minutes. STEL: 200 ppm 15 minutes. TWA: 724 mg/m³ 8 hours. TWA: 150 ppm 8 hours.
2-methoxy-1-methylethyl acetate	EH40/2005 WELs (United Kingdom (UK), 8/2018). Absorbed through skin STEL: 548 mg/m³ 15 minutes. TWA: 50 ppm 8 hours. TWA: 274 mg/m³ 8 hours. STEL: 100 ppm 15 minutes.

SECTION 8: Exposure controls/personal protection

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with fatty acids, C18-unsatd., dimers	DNEL	Short term Dermal	4.76 µg/cm²	General population	Local
	DNEL	Long term Dermal	4.76 µg/cm²	General population	Local
	DNEL	Short term Dermal	7.9 µg/cm²	Workers	Local
	DNEL	Long term Dermal	7.9 µg/cm²	Workers	Local
	DNEL	Short term Dermal	3.3 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	3.3 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	5.6 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	5.6 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	23.5 mg/m³	General population	Local
	DNEL	Long term Inhalation	23.5 mg/m³	General population	Systemic
	DNEL	Short term Inhalation	39.2 mg/m³	Workers	Local
	DNEL	Long term Inhalation	39.2 mg/m³	Workers	Local
	DNEL	Short term Inhalation	39.2 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	39.2 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	0.75 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Inhalation	0.75 mg/m³	General population [Consumers]	Systemic
	DNEL	Long term Oral	5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m³	General population	Local
	DNEL	Long term Inhalation	65.3 mg/m³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg	Workers	Systemic
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin					
Reaction mass of ethylbenzene and xylene					

SECTION 8: Exposure controls/personal protection

Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane	DNEL	Long term Inhalation	bw/day 221 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	0.31 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.31 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.54 mg/m ³	General population	Systemic
Aluminium powder (stabilized)	DNEL	Long term Dermal	0.875 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	3.09 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	3.72 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	3.72 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	3.95 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	25 mg/kg	Workers	Systemic
	DNEL	Long term Inhalation	150 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	32 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	11 mg/kg	General population	Systemic
Solvent naphtha (petroleum), light arom.	DNEL	Long term Oral	11 mg/kg	General population	Systemic
	DNEL	Long term Inhalation	0.41 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	1.9 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	178.57 mg/m ³	General population	Local
	DNEL	Short term Inhalation	640 mg/m ³	General population	Local
	DNEL	Long term Inhalation	837.5 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	1066.67 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	1152 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	1286.4 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	1.5625 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	3.125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	3.125 mg/kg bw/day	General population	Systemic
butan-1-ol	DNEL	Long term Oral	1.5625 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	3.125 mg/kg bw/day	General population	Systemic

SECTION 8: Exposure controls/personal protection

1,3-bis[12-hydroxy-octadecamide-N-methylene]-benzene n-butyl acetate	DNEL	Long term Inhalation	55.357 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	155 mg/m³	General population	Local
	DNEL	Long term Inhalation	310 mg/m³	Workers	Local
	DNEL	Long term Inhalation	4.41 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	1.25 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Oral	2 mg/kg bw/day	General population	Systemic
	DNEL	Short term Oral	2 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	3.4 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	7 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Dermal	11 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	12 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	35.7 mg/m³	General population	Local
	DNEL	Long term Inhalation	48 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	300 mg/m³	General population	Local
	DNEL	Short term Inhalation	300 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	300 mg/m³	Workers	Local
	DNEL	Short term Inhalation	600 mg/m³	Workers	Local
	DNEL	Short term Inhalation	600 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	600 mg/m³	Workers	Systemic

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin 1,3-bis[12-hydroxy-octadecamide-N-methylene]-benzene	Fresh water	3 µg/l	-
	Marine water	0.3 µg/l	-
	Sewage Treatment Plant	10 mg/l	-
	Fresh water sediment	0.5 mg/kg dwt	-
	Marine water sediment	0.5 mg/kg dwt	-
	Sediment	0.05 mg/kg dwt	-
	Fresh water	0.004 mg/l	Assessment Factors
	Sewage Treatment Plant	10 mg/l	Assessment Factors
	Fresh water sediment	11.32 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	1.132 mg/kg dwt	Equilibrium Partitioning
	Soil	2.25 mg/kg dwt	Equilibrium Partitioning

8.2 Exposure controls

SECTION 8: Exposure controls/personal protection

Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
<u>Individual protection measures</u>	
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
<u>Skin protection</u>	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time >480 minutes according to EN374) is recommended. Recommended gloves: Viton ® or Nitrile, thickness ≥ 0.38 mm. When only brief contact is expected, a glove with protection class of 2 or higher (breakthrough time >30 minutes according to EN374) is recommended. Recommended gloves: Nitrile, thickness ≥ 0.12 mm. Gloves should be replaced regularly and if there is any sign of damage to the glove material. The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Wear a respirator conforming to EN140 with type A/P2 filter or better. Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding/flatting should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used.

SECTION 8: Exposure controls/personal protection

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.
Color : Silver.
Odor : Solvent.
Odor threshold : Not available.
Melting point/freezing point : Not available.
Boiling point or initial boiling point and boiling range : 36°C (276.8°F)
Flammability : Not available.
Flash point : Closed cup: 36°C (96.8°F) [Pensky-Martens]
Auto-ignition temperature :

Ingredient name	°C	°F	Method
Solvent naphtha (petroleum), light arom.	280 to 470	536 to 878	
butan-1-ol	355	671	EU A.15
Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane	375	707	EU A.15

Decomposition temperature : Not available.
pH : Not applicable. [DIN EN 1262]
Viscosity : Kinematic (room temperature): 413 mm²/s [DIN EN ISO 3219]
Kinematic (40°C): 645 mm²/s [DIN EN ISO 3219]

Solubility(ies) :

Media	Result
cold water	Not soluble [OECD (TG 105)]

Partition coefficient: n-octanol/ water : Not applicable.

Vapor pressure :

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
butan-1-ol	<7.50064	<1	DIN EN 13016-2			
Reaction mass of ethylbenzene and xylene	6.7	0.89				
Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane	0.000000012	0.0000000016				

Density : 0.563 g/cm³ [DIN EN ISO 2811-1]

Vapor density : Not available.

Particle characteristics

Median particle size : Not applicable.

SECTION 9: Physical and chemical properties

Percentage of particles with aerodynamic diameter ≤ 10 µm : 0

Minimum ignition energy (mJ) : Not available.

Fundamental burning velocity : Not applicable.

SADT : Not available.

Heat of combustion : Not available.

Aerosol product

Type of aerosol : Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

10.5 Incompatible materials : Reactive or incompatible with the following materials:
oxidizing materials

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Solvent naphtha (petroleum), light arom. butan-1-ol	LD50 Oral	Rat	8400 mg/kg	-
	LC50 Inhalation Vapor	Rat	24000 mg/m³	4 hours
	LD50 Dermal	Rabbit	3400 mg/kg	-
	LD50 Oral	Rat	790 mg/kg	-
n-butyl acetate	LD50 Oral	Rat	10768 mg/kg	-

Conclusion/Summary : Not available.

Acute toxicity estimates

SECTION 11: Toxicological information

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Product as-supplied	50000	15333.1	N/A	N/A	20.9
Reaction mass of ethylbenzene and xylene	N/A	1100	N/A	N/A	1.5
Solvent naphtha (petroleum), light arom.	8400	N/A	N/A	N/A	N/A
butan-1-ol	500	N/A	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	Eyes - Mild irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 UI	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 mg	-
Reaction mass of ethylbenzene and xylene	Eyes - Mild irritant	Rabbit	-	87 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 mg	-
	Skin - Mild irritant	Rat	-	8 hours 60 UI	-
	Skin - Moderate irritant	Rabbit	-	100 %	-
Solvent naphtha (petroleum), light arom. butan-1-ol	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
	Eyes - Mild irritant	Rabbit	-	24 hours 100 uL	-
	Eyes - Severe irritant	Rabbit	-	0.005 MI	-
	Eyes - Severe irritant	Rabbit	-	1.62 mg	-
n-butyl acetate	Eyes - Severe irritant	Rabbit	-	24 hours 2 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 mg	-
	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary : Not available.

Sensitization

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

SECTION 11: Toxicological information

Product/ingredient name	Category	Route of exposure	Target organs
Reaction mass of ethylbenzene and xylene	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), light arom.	Category 3	-	Respiratory tract irritation
butan-1-ol	Category 3	-	Narcotic effects
	Category 3	-	Respiratory tract irritation
n-butyl acetate	Category 3	-	Narcotic effects
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects
	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Reaction mass of ethylbenzene and xylene	Category 2	-	-

Aspiration hazard

Product/ingredient name	Result
Reaction mass of ethylbenzene and xylene	ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum), light arom.	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact : Causes serious eye irritation.
- Inhalation : No known significant effects or critical hazards.
- Skin contact : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation : No specific data.
- Skin contact : Adverse symptoms may include the following:
irritation
redness
- Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects : Not available.
- Potential delayed effects : Not available.

Long term exposure

- Potential immediate effects : Not available.
- Potential delayed effects : Not available.

SECTION 11: Toxicological information

Potential chronic health effects

Not available.

Conclusion/Summary	: Not available.
General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

No additional information.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.
Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is classified for eco-toxicological properties accordingly. See Sections 2 and 3 for details.

Product/ingredient name	Result	Species	Exposure
Reaction mass of ethylbenzene and xylene butan-1-ol n-butyl acetate	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute EC50 1983 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 2300000 µg/l Marine water	Fish - Alburnus alburnus	96 hours
	Acute LC50 1910000 µg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
	Acute LC50 1940000 µg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
	Acute LC50 1730000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute LC50 32 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 62000 µg/l Fresh water	Fish - Danio rerio	96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	2.64 to 3.78	31	Low
Reaction mass of ethylbenzene and xylene	3.12	8.1 to 25.9	Low
Solvent naphtha (petroleum), light arom.	-	10 to 2500	High
butan-1-ol	1	-	Low

SECTION 12: Ecological information

n-butyl acetate	2.3	-	Low
2-methoxy-1-methylethyl acetate	1.2	-	Low

12.4 Mobility in soil

Soil/Water partition coefficient : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Disposal considerations : Do not allow to enter drains or watercourses. Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

European waste catalogue (EWC)

The European Waste Catalogue classification of this product, when disposed of as waste, is:

Waste code	Waste designation
EWC 08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Disposal considerations : Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.

SECTION 13: Disposal considerations

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3 	3 	3 
14.4 Packing group	III	III	III
14.5 Environmental hazards	No.	No.	No.

Additional information

ADR/RID : **Viscous liquid exception** This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.2.3.1.5.1.
Tunnel code (D/E)

IMDG : **Emergency schedules** F-E, _S-E_
Viscous liquid exception This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.

14.6 Special precautions for user : **Transport within user’s premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
UK (GB)/REACH

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

SECTION 15: Regulatory information

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

VOC : The provisions of Directive 2004/42/EC on VOC apply to this product. Refer to the product label and/or technical data sheet for further information.

VOC for Ready-for-Use Mixture : Not available.

Industrial emissions (integrated pollution prevention and control) - Air : Listed

Industrial emissions (integrated pollution prevention and control) - Water : Listed

Ozone depleting substances (EU 2024/590)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c

National regulations

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

15.2 Chemical Safety Assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

- Abbreviations and acronyms**
- : ATE = Acute Toxicity Estimate
 - CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 - DMEL = Derived Minimal Effect Level
 - DNEL = Derived No Effect Level
 - EUH statement = CLP-specific Hazard statement
 - N/A = Not available
 - PBT = Persistent, Bioaccumulative and Toxic
 - PNEC = Predicted No Effect Concentration
 - RRN = REACH Registration Number
 - SGG = Segregation Group
 - vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 3, H412	On basis of test data Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

H226 H302 H304 H312 H315 H317 H318 H319 H332 H335 H336 H372 H373 H411 H412 H413 EUH066	Flammable liquid and vapor. Harmful if swallowed. May be fatal if swallowed and enters airways. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Causes damage to organs through prolonged or repeated exposure. May cause damage to organs through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects. Harmful to aquatic life with long lasting effects. May cause long lasting harmful effects to aquatic life. Repeated exposure may cause skin dryness or cracking.
--	--

Full text of classifications [CLP/GHS]

Acute Tox. 4 Aquatic Chronic 2 Aquatic Chronic 3 Aquatic Chronic 4 Asp. Tox. 1 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 3 Skin Irrit. 2 Skin Sens. 1 STOT RE 1 STOT RE 2 STOT SE 3	ACUTE TOXICITY - Category 4 AQUATIC HAZARD (LONG-TERM) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 4 ASPIRATION HAZARD - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 FLAMMABLE LIQUIDS - Category 3 SKIN CORROSION/IRRITATION - Category 2 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) -
--	---

SECTION 16: Other information	
	Category 3

Date of printing	: 19-1-2026
Date of issue/ Date of revision	: 19-1-2026
Date of previous issue	: 12-6-2025
Version	: 5
Unique ID	: A6FD275CC10C1EEEABF98ED4A43C4AB1

Notice to reader

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

Brand names mentioned in this data sheet are trademarks of or are licensed to Akzo Nobel.